

5/25

DART AEROSPACE LTD	Work Order :	23332
Description: Arm	Part Number:	D2844-1
Drawing: D2844 Rev. A	Qty:	10

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	FF	05.05.20	10
2	METAL	Punch 304/316 Seamless tubing with 2B finish, 1/2" OD x .035 Wall 21.49" long (Hole ctr. to hole ctr.) using Jig DT 8012 Batch <u>M18224</u>	FF	05.08.17	10
3	METAL	Form per Dwg D2844 using brake and bending Jig DT 8238-B	SAO	05.08/22	10
4	METAL	Deburr	SAO	05/02/22	10
5	QC	Inspect Level 5	FF	05.08.22	10
6	FINISHING	Powder Coat Gloss White (4.3.5.2) per Dart QSI 005 4.3	FC	05.08.25	10
7	QC	Inspect Level 3	ML	05.08.25	10
8	STORES	Bag and tag	DL	05/08/26	10
9	EXPEDITING	Close W/O Cost / part <u>13.13</u> <u>540</u> <u>05/08/29</u> <u>(10)</u> <u>15.70</u>	DL	05/08/29	10

Rev.	Date	Change	Revised By	Approved
A	98.11.23	New Issue	DM	
B	00.11.01	Removed P/O for Powder Coat - in house process	EC	

RELEASED

DEC 18 2000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DS Date: 05/08/20

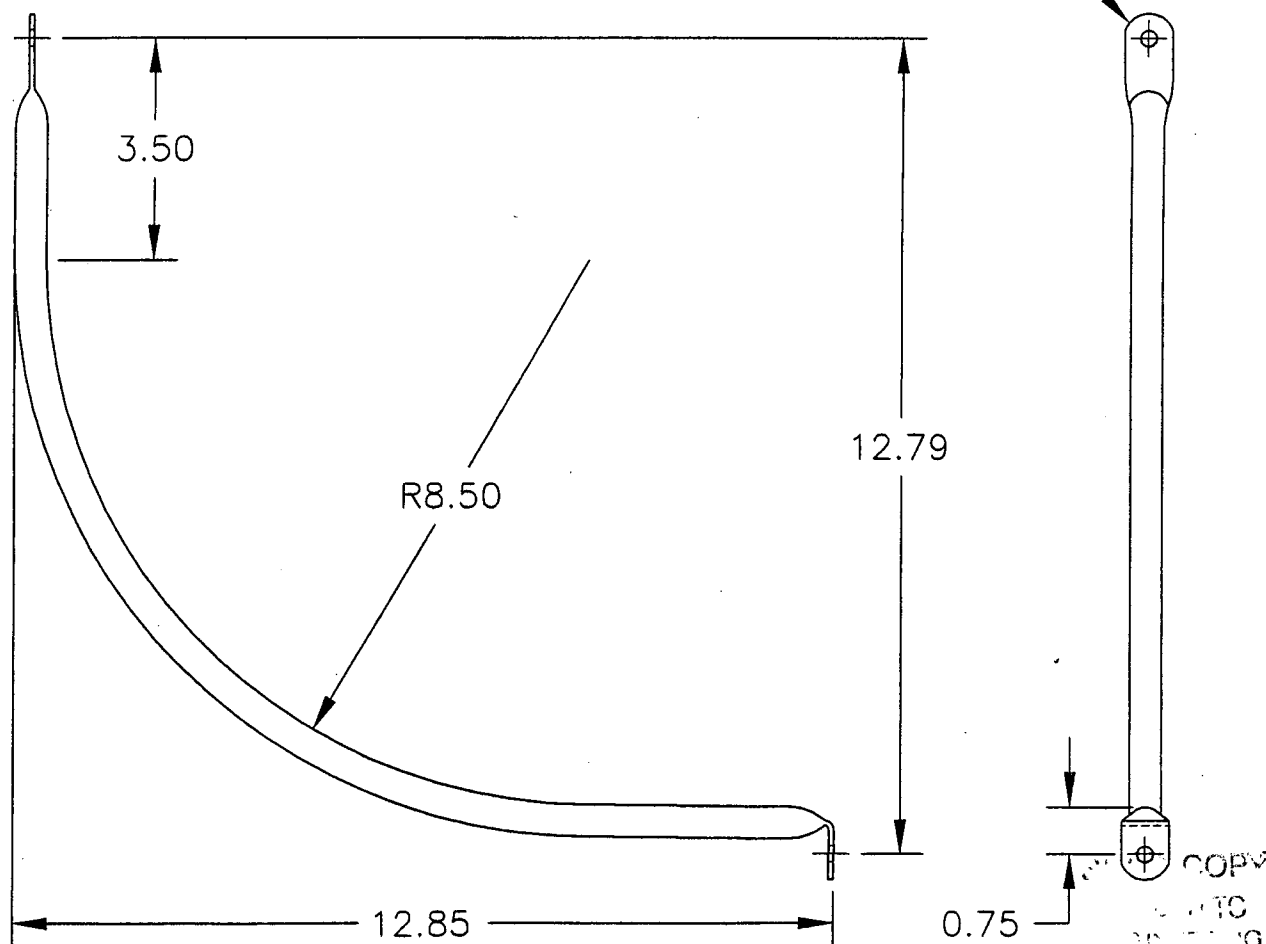
NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>MAH</i>	APPROVED <i>Q</i>	DRAWING NO. D2844	REV. A SHEET 1 OF 2
DATE 98.10.14		TITLE ARM	SCALE 1:3
A	98.10.14	NEW ISSUE	

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-1

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

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ENDMENT
NOTICE

WORK ORDER

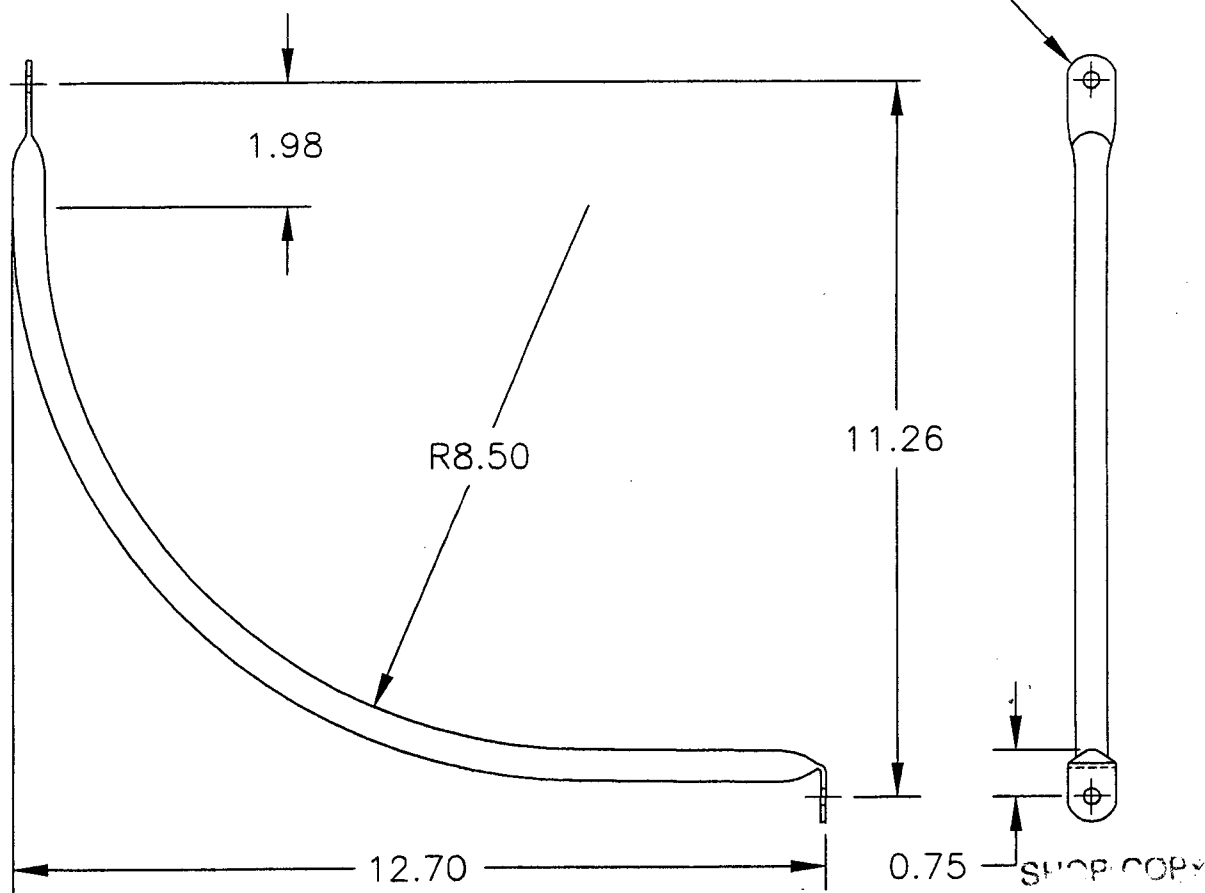
NO. 23332



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DA</i>	APPROVED <i>KE</i>	DRAWING NO. D2844	REV. A SHEET 2 OF 2
DATE 98.10.14	TITLE ARM		SCALE 1:3

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-3

UNLESS OTHERWISE NOTED
SUBMIT FOR APPROVAL
HOLD NOTICE

WORK ORDER

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL NO. 23332
ENSURE TUBE IS SEAMLESS
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 17, 2005
10:51 am

Work Order No : 0023332
Project Name : WK525
Project For : D2844-1
Work Order Type : Main
Main WO Number :
House Part Number : D2844-1
Description : Arm
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-16-05
Est Finish Date : 06-16-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00